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# Computer Software Assurance for Production and Quality System Software

## Draft Guidance for Industry and Food and Drug Administration Staff

### ***DRAFT GUIDANCE***

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# Preface

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# Computer Software Assurance for Production and Quality System Software

## Draft Guidance for Industry and Food and Drug Administration Staff

*This draft guidance, when finalized, will represent the current thinking of the Food and Drug Administration (FDA or Agency) on this topic. It does not establish any rights for any person and is not binding on FDA or the public. You can use an alternative approach if it satisfies the requirements of the applicable statutes and regulations. To discuss an alternative approach, contact the FDA staff or Office responsible for this guidance as listed on the title page.*

### I. Introduction<sup>1</sup>

FDA is issuing this draft guidance to provide recommendations on computer software assurance for computers and automated data processing systems used as part of medical device production or the quality system. This draft guidance is intended to:

- Describe “computer software assurance” as a risk-based approach to establish confidence in the automation used for production or quality systems, and identify where additional rigor may be appropriate; and
- Describe various methods and testing activities that may be applied to establish computer software assurance and provide objective evidence to fulfill regulatory requirements, such as computer software validation requirements in 21 CFR part 820 (Part 820).

When final, this guidance will supplement FDA’s guidance, “[General Principles of Software Validation](#)” (“Software Validation guidance”)<sup>2</sup> except this guidance will supersede Section 6 (“Validation of Automated Process Equipment and Quality System Software”) of the [Software Validation guidance](#).

<sup>1</sup> This guidance has been prepared by the Center for Devices and Radiological Health (CDRH) and the Center for Biologics Evaluation and Research (CBER) in consultation with the Center for Drug Evaluation and Research (CDER), Office of Combination Products (OCP), and Office of Regulatory Affairs (ORA).

<sup>2</sup> Available at <https://www.fda.gov/regulatory-information/search-fda-guidance-documents/general-principles-software-validation>.

33 For the current edition of the FDA-recognized consensus standard referenced in this document,  
34 see the [FDA Recognized Consensus Standards Database](#).<sup>3</sup>

35  
36 In general, FDA’s guidance documents do not establish legally enforceable responsibilities.  
37 Instead, guidances describe the Agency’s current thinking on a topic and should be viewed only  
38 as recommendations, unless specific regulatory or statutory requirements are cited. The use of  
39 the word *should* in Agency guidances means that something is suggested or recommended, but  
40 not required.  
41

## 42 **II. Background**

43 FDA envisions a future state where the medical device ecosystem is inherently focused on device  
44 features and manufacturing practices that promote product quality and patient safety. FDA has  
45 sought to identify and promote successful manufacturing practices and help device  
46 manufacturers raise their manufacturing quality level. In doing so, one goal is to help  
47 manufacturers produce high-quality medical devices that align with the laws and regulations  
48 implemented by FDA. Compliance with the Quality System regulation, Part 820, is required for  
49 manufacturers of finished medical devices to the extent they engage in operations to which Part  
50 820 applies. The Quality System regulation includes requirements for medical device  
51 manufacturers to develop, conduct, control, and monitor production processes to ensure that a  
52 device conforms to its specifications (21 CFR 820.70, Production and Process Controls),  
53 including requirements for manufacturers to validate computer software used as part of  
54 production or the quality system for its intended use (see 21 CFR 820.70(i)).<sup>4</sup> Recommending  
55 best practices should promote product quality and patient safety, and correlate to higher-quality  
56 outcomes. This draft guidance addresses practices relating to computers and automated data  
57 processing systems used as part of production or the quality system.  
58

59 In recent years, advances in manufacturing technologies, including the adoption of automation,  
60 robotics, simulation, and other digital capabilities, have allowed manufacturers to reduce sources  
61 of error, optimize resources, and reduce patient risk. FDA recognizes the potential for these  
62 technologies to provide significant benefits for enhancing the quality, availability, and safety of  
63 medical devices, and has undertaken several efforts to help foster the adoption and use of such  
64 technologies.  
65

66 Specifically, FDA has engaged with stakeholders via the Medical Device Innovation Consortium  
67 (MDIC), site visits to medical device manufacturers, and benchmarking efforts with other  
68 industries (e.g., automotive, consumer electronics) to keep abreast of the latest technologies and  
69 to better understand stakeholders’ challenges and opportunities for further advancement. As part  
70 of these ongoing efforts, medical device manufacturers have expressed a desire for greater clarity  
71 regarding the Agency’s expectations for software validation for computers and automated data  
72 processing systems used as part of production or the quality system. Given the rapidly changing

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<sup>3</sup> Available at <https://www.accessdata.fda.gov/scripts/cdrh/cfdocs/cfStandards/search.cfm>.

<sup>4</sup> This guidance discusses the “intended use” of computer software used as part of production or the quality system (see 21 CFR 820.70(i)), which is different from the intended use of the device itself (see 21 CFR 801.4).

73 nature of software, manufacturers have also expressed a desire for a more iterative, agile  
74 approach for validation of computer software used as part of production or the quality system.

75  
76 Traditionally, software validation has often been accomplished via software testing and other  
77 verification activities conducted at each stage of the software development lifecycle. However,  
78 as explained in FDA’s [Software Validation guidance](#), software testing alone is often insufficient  
79 to establish confidence that the software is fit for its intended use. Instead, the [Software](#)  
80 [Validation guidance](#) recommends that “software quality assurance” focus on preventing the  
81 introduction of defects into the software development process, and it encourages use of a risk-  
82 based approach for establishing confidence that software is fit for its intended use.

83  
84 FDA believes that applying a risk-based approach to computer software used as part of  
85 production or the quality system would better focus manufacturers’ assurance activities to help  
86 ensure product quality while helping to fulfill the validation requirements of 21 CFR 820.70(i).  
87 For these reasons, FDA is now providing recommendations on computer software assurance for  
88 computers and automated data processing systems used as part of medical device production or  
89 the quality system. FDA believes that these recommendations will help foster the adoption and  
90 use of innovative technologies that promote patient access to high-quality medical devices and  
91 help manufacturers to keep pace with the dynamic, rapidly changing technology landscape, while  
92 promoting compliance with laws and regulations implemented by FDA.

93

### 94 **III. Scope**

95 When final, this guidance is intended to provide recommendations regarding computer software  
96 assurance for computers or automated data processing systems used as part of production or the  
97 quality system.

98

99 This guidance is not intended to provide a complete description of all software validation  
100 principles. FDA has previously outlined principles for software validation, including managing  
101 changes as part of the software lifecycle, in FDA’s [Software Validation guidance](#). This guidance  
102 applies the risk-based approach to software validation discussed in the [Software Validation](#)  
103 [guidance](#) to production or quality system software. This guidance additionally discusses specific  
104 risk considerations, acceptable testing methods, and efficient generation of objective evidence  
105 for production or quality system software.

106

107 This guidance does not provide recommendations for the design verification or validation  
108 requirements specified in 21 CFR 820.30 when applied to software in a medical device (SiMD)  
109 or software as a medical device (SaMD). For more information regarding FDA’s  
110 recommendations for design verification or validation of SiMD or SaMD, see the [Software](#)  
111 [Validation guidance](#).

112

### 113 **IV. Computer Software Assurance**

114 Computer software assurance is a risk-based approach for establishing and maintaining  
115 confidence that software is fit for its intended use. This approach considers the risk of

116 compromised safety and/or quality of the device (should the software fail to perform as intended)  
117 to determine the level of assurance effort and activities appropriate to establish confidence in the  
118 software. Because the computer software assurance effort is risk-based, it follows a least-  
119 burdensome approach, where the burden of validation is no more than necessary to address the  
120 risk. Such an approach supports the efficient use of resources, in turn promoting product quality.

121  
122 In addition, computer software assurance establishes and maintains that the software used in  
123 production or the quality system is in a state of control throughout its lifecycle (“validated  
124 state”). This is important because manufacturers increasingly rely on computers and automated  
125 processing systems to monitor and operate production, alert responsible personnel, and transfer  
126 and analyze production data, among other uses. By allowing manufacturers to leverage  
127 principles such as risk-based testing, unscripted testing, continuous performance monitoring, and  
128 data monitoring, as well as validation activities performed by other entities (e.g., developers,  
129 suppliers), the computer software assurance approach provides flexibility and agility in helping  
130 to assure that the software maintains a validated state consistent with 21 CFR 820.70(i).

131  
132 Software that is fit for its intended use and that maintains a validated state should perform as  
133 intended, helping to ensure that finished devices will be safe and effective and in compliance  
134 with regulatory requirements (see 21 CFR 820.1(a)(1)). Section V below outlines a risk-based  
135 framework for computer software assurance.

136

## 137 **V. Computer Software Assurance Risk Framework**

138 The following approach is intended to help manufacturers establish a risk-based framework for  
139 computer software assurance throughout the software’s lifecycle. Examples of applying this risk  
140 framework to various computer software assurance situations are provided in **Appendix A**.

### 141 **A. Identifying the Intended Use**

142 The regulation requires manufacturers to validate software **that is used as part of production or**  
143 **the quality system** for its intended use (see 21 CFR 820.70(i)). To determine whether the  
144 requirement for validation applies, manufacturers must first determine whether the software is  
145 intended for use as part of production or the quality system.

146

147 In general, software used as part of production or the quality system falls into one of two  
148 categories: software that is used directly as part of production or the quality system, and software  
149 that supports production or the quality system.

150

151 Software with the following intended uses are considered to be used **directly** as part of  
152 production or the quality system:

153

- 154 • Software intended for automating production processes, inspection, testing, or the  
155 collection and processing of production data; and
- 156 • Software intended for automating quality system processes, collection and processing of  
157 quality system data, or maintaining a quality record established under the Quality System  
158 regulation.

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160 Software with the following intended uses are considered to be used to **support** production or  
161 the quality system:

162

- 163 • Software intended for use as development tools that test or monitor software systems or  
164 that automate testing activities for the software used as part of production or the quality  
165 system, such as those used for developing and running scripts; and
- 166 • Software intended for automating general record-keeping that is not part of the quality  
167 record.

168

169 Both kinds of software are used as “part of” production or the quality system and must be  
170 validated under 21 CFR 820.70(i). However, as further discussed below, supporting software  
171 often carries lower risk, such that under a risk-based computer software assurance approach, the  
172 effort of validation may be reduced accordingly without compromising safety.

173

174 On the other hand, software with the following intended uses generally **are not** considered to be  
175 used as part of production or the quality system, such that the requirement for validation in 21  
176 CFR 820.70(i) would not apply:

177

- 178 • Software intended for management of general business processes or operations, such as  
179 email or accounting applications; and
- 180 • Software intended for establishing or supporting infrastructure not specific to production  
181 or the quality system, such as networking or continuity of operations.

182

183 FDA recognizes that software used in production or the quality system is often complex and  
184 comprised of several features, functions, and operations;<sup>5</sup> software may have one or more  
185 intended uses depending on the individual features, functions, and operations of that software. In  
186 cases where the individual features, functions, and operations have different roles within  
187 production or the quality system, they may present different risks with different levels of  
188 validation effort. FDA recommends that manufacturers examine the intended uses of the  
189 individual features, functions, and operations to facilitate development of a risk-based assurance  
190 strategy. Manufacturers may decide to conduct different assurance activities for individual  
191 features, functions, or operations.

192

193 For example, a commercial off-the-shelf (COTS) spreadsheet software may be comprised of  
194 various functions with different intended uses. When utilizing the basic input functions of the  
195 COTS spreadsheet software for an intended use of documenting the time and temperature  
196 readings for a curing process, a manufacturer may not need to perform additional assurance  
197 activities beyond those conducted by the COTS software developer and initial installation and  
198 configuration. The intended use of the software, “documenting readings,” only supports  
199 maintaining the quality system record and poses a low process risk. As such, initial activities

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<sup>5</sup> That is, software is often an integration of “features,” that are used together to perform a “function” that provides a desired outcome. Several functions of the software may, in turn, be applied together in an “operation” to perform practical work in a process. For the purposes of this guidance, a “function” refers to a “software function” and is not to be confused with a “device function.”

200 such as the vendor assessment and software installation and configuration may be sufficient to  
201 establish that the software is fit for its intended use and maintains a validated state. However, if a  
202 manufacturer utilizes built-in functions of the COTS spreadsheet to create custom formulas that  
203 are directly used in production or the quality system, then additional risks may be present. For  
204 example, if a custom formula automatically calculates time and temperature statistics to monitor  
205 the performance and suitability of the curing process, then additional validation by the  
206 manufacturer might be necessary.

207  
208 For the purposes of this guidance, we describe and recommend a computer software assurance  
209 framework by examining the intended uses of the individual features, functions, or operations of  
210 the software. However, in simple cases where software only has one intended use (e.g., if all of  
211 the features, functions, and operations within the software share the same intended use),  
212 manufacturers may not find it helpful to examine each feature, function, and operation  
213 individually. In such cases, manufacturers may develop a risk-based approach and consider  
214 assurance activities based on the intended use of the software overall.

215  
216 FDA recommends that manufacturers document their decision-making process for determining  
217 whether a software feature, function, or operation is intended for use as part of production or the  
218 quality system in their Standard Operating Procedures (SOPs).

219

## 220 **B. Determining the Risk-Based Approach**

221 Once a manufacturer has determined that a software feature, function, or operation is intended  
222 for use as part of production or the quality system, FDA recommends using a risk-based analysis  
223 **to determine appropriate assurance activities**. Broadly, this risk-based approach entails  
224 systematically identifying reasonably foreseeable software failures, determining whether such a  
225 failure poses a high process risk, and systematically selecting and performing assurance activities  
226 commensurate with the medical device or process risk, as applicable.

227

228 Note that conducting a risk-based analysis for computer software assurance for production or  
229 quality system software is distinct from performing a risk analysis for a medical device as  
230 described in ISO 14971:2019 – *Medical devices – Application of risk management to medical*  
231 *devices*. Unlike the risks contemplated in ISO 14971:2019 for analysis (medical device risks),  
232 failures of the production or the quality system software to perform as intended do not occur in a  
233 probabilistic manner where an assessment for the likelihood of occurrence for a particular risk  
234 could be estimated based on historical data or modeling.

235

236 Instead, the risk-based analysis for production or quality system software considers those factors  
237 that may impact or prevent the software from performing as intended, such as proper system  
238 configuration and management, security of the system, data storage, data transfer, or operation  
239 error. Thus, a risk-based analysis for production or quality system software should consider  
240 which failures are reasonably foreseeable (as opposed to likely) and the risks resulting from each  
241 such failure. This guidance discusses both *process risks* and *medical device risks*. A process risk  
242 refers to the potential to compromise production or the quality system. A medical device risk  
243 refers to the potential for a device to harm the patient or user. When discussing medical device

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244 risks, this guidance focuses on the medical device risk resulting from a quality problem that  
245 compromises safety.

246  
247 Specifically, FDA considers a software feature, function, or operation to pose a high **process risk**  
248 **when its failure to perform as intended may result in a quality problem that foreseeably**  
249 **compromises safety, meaning an increased medical device risk.** This process risk  
250 identification step focuses only on the process, as opposed to the medical device risk posed to the  
251 patient or user. Examples of software features, functions, or operations that are generally **high**  
252 **process risk** are those that:

- 253  
254 • maintain process parameters (e.g., temperature, pressure, or humidity) that affect the  
255 physical properties of product or manufacturing processes that are identified as essential  
256 to device safety or quality;
- 257  
258 • measure, inspect, analyze and/or determine acceptability of product or process with  
259 limited or no additional human awareness or review;
- 260  
261 • perform process corrections or adjustments of process parameters based on data  
262 monitoring or automated feedback from other process steps without additional human  
263 awareness or review;
- 264  
265 • produce directions for use or other labeling provided to patients and users that are  
266 necessary for safe operation of the medical device; and/or
- 267  
268 • automate surveillance, trending, or tracking of data that the manufacturer identifies as  
269 essential to device safety and quality.

270  
271 In contrast, FDA considers a software feature, function, or operation not to pose a high process  
272 risk **when its failure to perform as intended would not result in a quality problem that**  
273 **foreseeably compromises safety.** This includes situations **where failure to perform as**  
274 **intended would not result in a quality problem,** as well as situations **where failure to**  
275 **perform as intended may result in a quality problem that does not foreseeably lead to**  
276 **compromised safety.** Examples of software features, functions, or operations that generally are  
277 **not high process risk** include those that:

- 278  
279 • collect and record data from the process for monitoring and review purposes that do not  
280 have a direct impact on production or process performance;
- 281  
282 • are used as part the quality system for Corrective and Preventive Actions (CAPA)  
283 routing, automated logging/tracking of complaints, automated change control  
284 management, or automated procedure management;
- 285  
286 • are intended to manage data (process, store, and/or organize data), automate an existing  
287 calculation, increase process monitoring, or provide alerts when an exception occurs in an  
288 established process; and/or

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- are used to support production or the quality system, as explained in Section V.A. above.

FDA acknowledges that process risks associated with software used as part of production or the quality system are on a spectrum, ranging from high risk to low risk. Manufacturers should determine the risk of each software feature, function, or operation as the risk falls on that spectrum, depending on the intended use of the software. However, FDA is primarily concerned with the review and assurance for those software features, functions, and operations that are high process risk because a failure also poses a medical device risk. Therefore, for the purposes of this guidance, FDA is presenting the process risks in a binary manner, “high process risk” and “not high process risk.” A manufacturer may still determine that a process risk is, for example, “moderate,” “intermediate,” or even “low” for purposes of determining assurance activities; in such a case, the portions of this guidance concerning “not high process risk” would apply. As discussed in Section V.C. below, assurance activities should be conducted for software that is “high process risk” and “not high process risk” commensurate with the risk.

*Example 1:* An Enterprise Resource Planning (ERP) Management system contains a feature that automates manufacturing material restocking. This feature ensures that the right materials are ordered and delivered to appropriate production operations. However, a qualified person checks the materials before their use in production. The failure of this feature to perform as intended may result in a mix-up in restocking and delivery, which would be a quality problem because the wrong materials would be restocked and delivered. However, the delivery of the wrong materials to the qualified person should result in the rejection of those materials before use in production; as such, the quality problem should not foreseeably lead to compromised safety. The manufacturer identifies this as an intermediate (not high) process risk and determines assurance activities commensurate with the process risk. The manufacturer already undertakes some of those identified assurance activities so implements only the remaining identified assurance activities.

*Example 2:* A similar feature in another ERP management system performs the same tasks as in the previous example except that it also automates checking the materials before their use in production. A qualified person does not check the material first. The manufacturer identifies this as a high process risk because the failure of the feature to perform as intended may result in a quality problem that foreseeably compromises safety. As such, the manufacturer will determine assurance activities that are commensurate with the related medical device risk. The manufacturer already undertakes some of those identified assurance activities so implements only the remaining identified assurance activities.

*Example 3:* An ERP management system contains a feature to automate product delivery. The medical device risk depends upon, among other factors, the correct product being delivered to the device user. A failure of this feature to perform as intended may result in a delivery mix-up, which would be a quality problem that foreseeably compromises safety; as such, the manufacturer identifies this as a high process risk. Since the failure would compromise safety, the manufacturer will next determine the related increase in device risk and identify the assurance activities that are commensurate with the device risk. In this case, the manufacturer

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334 has not already implemented any of the identified assurance activities so implements all of the  
335 assurance activities identified in the analysis.

336

337 *Example 4:* An automated graphical user interface (GUI) function in the production software is  
338 used for developing test scripts based on user interactions and to automate future testing of  
339 modifications to the user interface of a system used in production. A failure of this GUI function  
340 to perform as intended may result in implementation disruptions and delay updates to the  
341 production system, but in this case, these errors should not foreseeably lead to compromised  
342 safety because the GUI function operates in a separate test environment. The manufacturer  
343 identifies this as a low (not high) process risk and determines assurance activities that are  
344 commensurate with the process risk. The manufacturer already undertakes some of those  
345 identified assurance activities so implements only the remaining identified assurance activities.

346

347 As noted in FDA’s guidance, “[30-Day Notices, 135 Day Premarket Approval \(PMA\)  
348 Supplements and 75-Day Humanitarian Device Exemption \(HDE\) Supplements for  
349 Manufacturing Method or Process Changes](#),”<sup>6</sup> for devices subject to a PMA or HDE, changes to  
350 the manufacturing procedure or method of manufacturing that do not affect the safety or  
351 effectiveness of the device must be submitted in a periodic report (usually referred to as an  
352 annual report).<sup>7</sup> In contrast, modifications to manufacturing procedures or methods of  
353 manufacture that affect the safety and effectiveness of the device must be submitted in a 30-day  
354 notice.<sup>8</sup> Changes to the manufacturing procedure or method of manufacturing may include  
355 changes to software used in production or the quality system. For an addition or change to  
356 software used in production or the quality system of devices subject to a PMA or HDE, FDA  
357 recommends that manufacturers apply the principles outlined above in determining whether the  
358 change may affect the safety or effectiveness of the device. In general, if a change may result in a  
359 quality problem that foreseeably compromises safety, then it should be submitted in a 30-day  
360 notice. If a change would not result in a quality problem that foreseeably compromises safety, an  
361 annual report may be appropriate.

362

363 For example, a Manufacturing Execution System (MES) may be used to manage workflow, track  
364 progress, record data, and establish alerts or thresholds based on validated parameters, which are  
365 part of maintaining the quality system. Failure of such an MES to perform as intended may  
366 disrupt operations but not affect the process parameters established to produce a safe and  
367 effective device. Changes affecting these MES operations are generally considered annually  
368 reportable. In contrast, an MES used to automatically control and adjust established critical  
369 production parameters (e.g., temperature, pressure, process time) may be a change to a  
370 manufacturing procedure that affects the safety or effectiveness of the device. If so, changes  
371 affecting this specific operation would require a 30-day notice.

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<sup>6</sup> Available at <https://www.fda.gov/regulatory-information/search-fda-guidance-documents/30-day-notices-135-day-premarket-approval-pma-supplements-and-75-day-humanitarian-device-exemption>.

<sup>7</sup> 21 CFR 814.39(b), 814.126(b)(1), and <https://www.fda.gov/regulatory-information/search-fda-guidance-documents/annual-reports-approved-premarket-approval-applications-pma>.

<sup>8</sup> 21 CFR 814.39(b), 814.126(b)(1). Changes in manufacturing/sterilization site or to design or performance specifications do not qualify for a 30-day notice.

## C. Determining the Appropriate Assurance Activities

Once the manufacturer has determined whether a software feature, function, or operation poses a high process risk (a quality problem that may foreseeably compromise safety), the manufacturer should identify the assurance activities commensurate with the medical device risk or the process risk. In cases where the quality problem may foreseeably compromise safety (high process risk), the level of assurance should be commensurate with the medical device risk. In cases where the quality problem may not foreseeably compromise safety (not high process risk), the level of assurance rigor should be commensurate with the process risk. In either case, heightened risks of software features, functions, or operations generally entail greater rigor, i.e., a greater amount of objective evidence. Conversely, relatively less risk (i.e., not high process risk) of compromised safety and/or quality generally entails less collection of objective evidence for the computer software assurance effort.

A feature, function, or operation that could lead to severe harm to a patient or user would generally be high device risk. In contrast, a feature, function, or operation that would not foreseeably lead to severe harm would likely not be high device risk. In either case, the risk of the software's failure to perform as intended is commensurate with the resulting medical device risk.

If the manufacturer instead determined that the software feature, function, or operation does not pose a high process risk (i.e., it would not lead to a quality problem that foreseeably compromises safety), the manufacturer should consider the risk relative to the process, i.e., production or the quality system. This is because the failure would not compromise safety, so the failure would not introduce additional medical device risk. For example, a function that collects and records process data for review would pose a lower process risk than a function that determines acceptability of product prior to human review.

Types of assurance activities commonly performed by manufacturers include, but are not limited to, the following:

- **Unscripted testing** – Dynamic testing in which the tester's actions are not prescribed by written instructions in a test case.<sup>9</sup> It includes:
  - **Ad-hoc testing** – A concept derived from unscripted practice that focuses primarily on performing testing that does not rely on large amounts of documentation (e.g., test procedures) to execute.<sup>10</sup>
  - **Error-guessing** – A test design technique in which test cases are derived on the basis of the tester's knowledge of past failures or general knowledge of failure modes.<sup>11</sup>

<sup>9</sup> IEC/IEEE/ISO 29119-1 First edition 2013-09-01: *Software and systems engineering – Software testing - Part 1: Concepts and definitions*, Section 4.94.

<sup>10</sup> Ibid., Section 5.6.5.

<sup>11</sup> Ibid., Section 4.14.

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- **Exploratory testing** – Experience-based testing in which the tester spontaneously designs and executes tests based on the tester’s existing relevant knowledge, prior exploration of the test item (including results from previous tests), and heuristic “rules of thumb” regarding common software behaviors and types of failure. Exploratory testing looks for hidden properties, including hidden, unanticipated user behaviors, or accidental use situations that could interfere with other software properties being tested and could pose a risk of software failure.<sup>12</sup>
- 421
- **Scripted testing** – Dynamic testing in which the tester’s actions are prescribed by written instructions in a test case. Scripted testing includes both robust and limited scripted testing.<sup>13</sup>
- 422
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- 424
- **Robust scripted testing** – Scripted testing efforts in which the risk of the computer system or automation includes evidence of repeatability, traceability to requirements, and auditability.
- 425
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- 428
- **Limited scripted testing** – A hybrid approach of scripted and unscripted testing that is appropriately scaled according to the risk of the computer system or automation. This approach may apply scripted testing for high-risk features or operations and unscripted testing for low- to medium-risk items as part of the same assurance effort.
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434 In general, FDA recommends that manufacturers apply principles of risk-based testing in which  
435 the management, selection, prioritization, and use of testing activities and resources are  
436 consciously based on corresponding types and levels of analyzed risk to determine the  
437 appropriate activities.<sup>14</sup> For high-risk software features, functions, and operations, manufacturers  
438 may choose to consider more rigor such as the use of scripted testing or limited scripted testing,  
439 as appropriate, when determining their assurance activities. In contrast, for software features,  
440 functions, and operations that are not high-risk, manufacturers may consider using unscripted  
441 testing methods such as ad-hoc testing, error-guessing, exploratory testing, or a combination of  
442 methods that is suitable for the risk of the intended use.

443

444 When deciding on the appropriate assurance activities, manufacturers should consider whether  
445 there are any additional controls or mechanisms in place throughout the quality system that may  
446 decrease the impact of compromised safety and/or quality if failure of the software feature,  
447 function or operation were to occur. For example, as part of a comprehensive assurance  
448 approach, manufacturers can leverage the following to reduce the effort of additional assurance  
449 activities:

- 450
- Activities, people, and established processes that provide control in production. Such activities may include procedures to ensure integrity in the data supporting production or software quality assurance processes performed by other organizational units.
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- 454

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<sup>12</sup> Ibid., Section 4.16.

<sup>13</sup> Ibid., Section 4.37.

<sup>14</sup> Ibid., Section 4.35.

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- 455 • Established purchasing control processes for selecting and monitoring software  
456 developers. For example, the manufacturer could incorporate the practices, validation  
457 work, and electronic information already performed by developers of the software as the  
458 starting point and determine what additional activities may be needed. For some lower-  
459 risk software features, functions, and operations, this may be all the assurance that is  
460 needed by the manufacturer.  
461
- 462 • Additional process controls that have been incorporated throughout production. For  
463 example, if a process is fully understood, all critical process parameters are monitored,  
464 and/or all outputs of a process undergo verification testing, these controls can serve as  
465 additional mechanisms to detect and correct the occurrence of quality problems that may  
466 occur if a software feature, function, or operation were to fail to perform as intended. In  
467 this example, the presence of these controls can be leveraged to reduce the effort of  
468 assurance activities appropriate for the software.  
469
- 470 • The data and information periodically or continuously collected by the software for the  
471 purposes of monitoring or detecting issues and anomalies in the software after  
472 implementation of the software. The capability to monitor and detect performance issues  
473 or deviations and system errors may reduce the risk associated with a failure of the  
474 software to perform as intended and may be considered when deciding on assurance  
475 activities.  
476
- 477 • The use of Computer System Validation tools (e.g., bug tracker, automated testing) for  
478 the assurance of software used in production or as part of the quality system whenever  
479 possible.  
480
- 481 • The use of testing done in iterative cycles and continuously throughout the lifecycle of  
482 the software used in production or as part of the quality system.  
483

484 For example, supporting software, as referenced in Section V.A., often carries lower risk, such  
485 that the assurance effort may generally be reduced accordingly. Because assurance activities  
486 used “directly” in production or the quality system often inherently cover the performance of  
487 supporting software, assurance that this supporting software performs as intended may be  
488 sufficiently established by leveraging vendor validation records, software installation, or  
489 software configuration, such that additional assurance activities (e.g., scripted or unscripted  
490 testing) may be unnecessary.

491  
492 Manufacturers are responsible for determining the appropriate assurance activities for ensuring  
493 the software features, functions, or operations maintain a validated state. The assurance activities  
494 and considerations noted above are some possible ways of providing assurance and are not  
495 intended to be prescriptive or exhaustive. Manufacturers may leverage any of the activities or a  
496 combination of activities that are most appropriate for risk associated with the intended use.  
497

## D. Establishing the Appropriate Record

When establishing the record, the manufacturer should capture sufficient objective evidence to demonstrate that the software feature, function, or operation was assessed and performs as intended. In general, the record should include the following:

- the intended use of the software feature, function, or operation;
- the determination of risk of the software feature, function, or operation;
- documentation of the assurance activities conducted, including:
  - description of the testing conducted based on the assurance activity;
  - issues found (e.g., deviations, failures) and the disposition;
  - conclusion statement declaring acceptability of the results;
  - the date of testing/assessment and the name of the person who conducted the testing/assessment;
  - established review and approval when appropriate (e.g., when necessary, a signature and date of an individual with signatory authority)

Documentation of assurance activities need not include more evidence than necessary to show that the software feature, function, or operation performs as intended for the risk identified. FDA recommends the record retain sufficient details of the assurance activity to serve as a baseline for improvements or as a reference point if issues occur.<sup>15</sup>

Table 1 provides some examples of ways to implement and develop the record when using the risk-based testing approaches identified in Section V.C. above. Manufacturers may use alternative approaches and provide different documentation so long as their approach satisfies applicable legal documentation requirements.

**Table 1 – Examples of Assurance Activities and Records**

Assurance Activity	Test Plan	Test Results	Record (Including Digital)
<b>Scripted Testing:</b>  Robust	<ul style="list-style-type: none"> <li>• Test objectives</li> <li>• Test cases (step-by-step procedure)</li> <li>• Expected results</li> <li>• Independent review and approval of test cases</li> </ul>	<ul style="list-style-type: none"> <li>• Pass/fail for test case</li> <li>• Details regarding any failures/deviations found</li> </ul>	<ul style="list-style-type: none"> <li>• Intended use</li> <li>• Risk determination</li> <li>• Detailed report of testing performed</li> <li>• Pass/fail result for each test case</li> <li>• Issues found and disposition</li> <li>• Conclusion statement</li> <li>• Record of who performed testing and date</li> <li>• Established review and approval when appropriate</li> </ul>

<sup>15</sup> For the Quality System regulation’s general requirements for records, including record retention period, see 21 CFR 820.180.

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<b>Assurance Activity</b>	<b>Test Plan</b>	<b>Test Results</b>	<b>Record (Including Digital)</b>
<b>Scripted Testing:</b>  Limited	<ul style="list-style-type: none"> <li>Limited test cases (step-by-step procedure) identified</li> <li>Expected results for the test cases</li> <li>Identify unscripted testing applied</li> <li>Independent review and approval of test plan</li> </ul>	<ul style="list-style-type: none"> <li>Pass/fail for test case identified</li> <li>Details regarding any failures/deviations found</li> </ul>	<ul style="list-style-type: none"> <li>Intended use</li> <li>Risk determination</li> <li>Summary description of testing performed</li> <li>Pass/fail test result for each test case</li> <li>Issues found and disposition</li> <li>Conclusion statement</li> <li>Record of who performed testing and date</li> <li>Established review and approval when appropriate</li> </ul>
<b>Unscripted Testing:</b>  Ad-hoc	<ul style="list-style-type: none"> <li>Testing of features and functions with no test plan</li> </ul>	<ul style="list-style-type: none"> <li>Details regarding any failures/deviations found</li> </ul>	<ul style="list-style-type: none"> <li>Intended use</li> <li>Risk determination</li> <li>Summary description of features and functions tested and testing performed</li> <li>Issues found and disposition</li> <li>Conclusion statement</li> <li>Record of who performed testing and date of testing</li> <li>Established review and approval when appropriate</li> </ul>
<b>Unscripted Testing:</b>  Error guessing	<ul style="list-style-type: none"> <li>Testing of failure-modes with no test plan</li> </ul>	<ul style="list-style-type: none"> <li>Details regarding any failures/deviations found</li> </ul>	<ul style="list-style-type: none"> <li>Intended use</li> <li>Risk determination</li> <li>Summary description of failure-modes tested and testing performed</li> <li>Issues found and disposition</li> <li>Conclusion statement</li> <li>Record of who performed testing and date of testing</li> <li>Established review and approval when appropriate</li> </ul>
<b>Unscripted Testing:</b>  Exploratory Testing	<ul style="list-style-type: none"> <li>Establish high level test plan objectives (no step-by-step procedure is necessary)</li> </ul>	<ul style="list-style-type: none"> <li>Pass/fail for each test plan objective</li> <li>Details regarding any failures/deviations found</li> </ul>	<ul style="list-style-type: none"> <li>Intended use</li> <li>Risk determination</li> <li>Summary description of the objectives tested and testing performed</li> <li>Pass/fail test result for each objective</li> <li>Issues found and disposition</li> <li>Conclusion statement</li> <li>Record of who performed testing and date of testing</li> <li>Established review and approval when appropriate</li> </ul>

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529 The following is an example of a record of assurance in a scenario where a manufacturer has  
530 developed a spreadsheet with the intended use of collecting and graphing nonconformance data  
531 stored in a controlled system for monitoring purposes. In this example, the manufacturer has  
532 established additional process controls and inspections that ensure non-conforming product is not  
533 released. In this case, failure of the spreadsheet to perform as intended would not result in a  
534 quality problem that foreseeably leads to compromised safety, so the spreadsheet would not pose  
535 a high process risk. The manufacturer conducted rapid exploratory testing of specific functions  
536 used in the spreadsheet to ensure that analyses can be created, read, updated, and/or deleted.  
537 During exploratory testing, all calculated fields updated correctly except for one deviation that  
538 occurred during update testing. In this scenario, the record would be documented as follows:  
539

- 540 • **Intended Use:** The spreadsheet is intended for use in collecting and graphing  
541 nonconformance data stored in a controlled system for monitoring purposes; as such, it is  
542 used as part of production or the quality system. Because of this use, the spreadsheet is  
543 different from similar software used for business operations such as for accounting.  
544
- 545 • **Risk-Based Analysis:** In this case, the software is only used to collect and display data  
546 for monitoring nonconformances, and the manufacturer has established additional process  
547 controls and inspections to ensure that nonconforming product is not released. Therefore,  
548 failure of the spreadsheet to perform as intended should not result in a quality problem  
549 that foreseeably leads to compromised safety. As such, the software does not pose a high  
550 process risk, and the assurance activities should be commensurate with the process risk.  
551
- 552 • **Tested:** Spreadsheet X, Version 1.2  
553
- 554 • **Test type:** Unscripted testing – exploratory testing  
555
- 556 • **Goal:** Ensure that analyses can be correctly created, read, updated, and deleted  
557
- 558 • **Testing objectives and activities:**  
559
  - 560 ○ Create new analysis – Passed
  - 561 ○ Read data from the required source – Passed
  - 562 ○ Update data in the analysis – Failed due to input error, then passed
  - 563 ○ Delete data – Passed
  - 564 ○ Verify through observation that all calculated fields correctly update with changes  
565 – Passed with noted deviation  
566
- 567 • **Deviation:** During update testing, when the user inadvertently input text into an  
568 updatable field requiring numeric data, the associated row showed an immediate error.  
569
- 570 • **Conclusion:** No errors were observed in the spreadsheet functions beyond the deviation.  
571 Incorrectly inputting text into the field is immediately visible and does not impact the risk  
572 of the intended use. In addition, a validation rule was placed on the field to permit only  
573 numeric data inputs.

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- 575 • **When/Who:** July 9, 2019, by Jane Smith

576

577 Advances in digital technology may allow for manufacturers to leverage automated traceability,  
578 testing, and the electronic capture of work performed to document the results, reducing the need  
579 for manual or paper-based documentation. As a least burdensome method, FDA recommends the  
580 use of electronic records, such as system logs, audit trails, and other data generated by the  
581 software, as opposed to paper documentation and screenshots, in establishing the record  
582 associated with the assurance activities.

583

584 Manufacturers have expressed confusion and concern regarding the application of Part 11,  
585 Electronic Records; Electronic Signatures, to computers or automated data processing systems  
586 used as part of production or the quality system. As described in the “[Part 11, Electronic  
587 Records; Electronic Signatures – Scope and Application](#)” guidance,<sup>16</sup> the Agency intends to  
588 exercise enforcement discretion regarding Part 11 requirements for validation of computerized  
589 systems used to create, modify, maintain, or transmit electronic records (see 21 CFR 11.10(a)  
590 and 11.30). In general, Part 11 applies to records in electronic form that are created, modified,  
591 maintained, archived, retrieved, or transmitted under any records requirements set forth in  
592 Agency regulations (see 21 CFR 11.1(b)). Part 11 also applies to electronic records submitted to  
593 the Agency under requirements of the Federal Food, Drug, and Cosmetic Act (FD&C Act) and  
594 the Public Health Service Act (PHS Act), even if such records are not specifically identified in  
595 Agency regulations (see 21 CFR 11.1(b)).

596

597 In the context of computer or automated data processing systems, for computer software used as  
598 part of production or the quality system, a document required under Part 820 and maintained in  
599 electronic form would generally be an “electronic record” within the meaning of Part 11 (see 21  
600 CFR 11.3(b)(6)). For example, if a document requires a signature under Part 820 and is  
601 maintained in electronic form, then Part 11 applies (see, e.g., 21 CFR 820.40 (requiring  
602 signatures for control of required documents)).

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<sup>16</sup> <https://www.fda.gov/regulatory-information/search-fda-guidance-documents/part-11-electronic-records-electronic-signatures-scope-and-application>.

603 **Appendix A. Examples**

604 The examples in this section outline possible application of the principles in this draft guidance to various software assurance  
605 situations cases.

606 **Example 1: Nonconformance Management System**

607 A manufacturer has purchased COTS software for automating their nonconformance process and is applying a risk-based approach for  
608 computer software assurance in its implementation. The software is intended to manage the nonconformance process electronically.  
609 The following features, functions, or operations were considered by the manufacturer in developing a risk-based assurance strategy:

610 **Table 2. Computer Software Assurance Example for a Nonconformance Management System**

Features, Functions, or Operations	Intended Use of the Features, Functions or Operations	Risk-Based Analysis	Assurance Activities	Establishing the appropriate record
<p><u>Nonconformance (NC) Initiation Operations:</u></p> <ul style="list-style-type: none"> <li>• A nonconforming event results in the creation of an NC record.</li> <li>• The necessary data for initiation are recorded prior to completion of an NC initiation task.</li> <li>• An NC Owner is assigned prior to completion of the NC initiation task.</li> </ul>	<p>The intended uses of the operations are to manage the workflow of the nonconformance and to error-proof the workflow to facilitate the work and a complete quality record. These operations are intended to supplement processes established by the manufacturer for containment of non-conforming product.</p>	<p>Failure of the NC initiation operation to perform as intended may delay the initiation workflow, but would not result in a quality problem that foreseeably compromises safety, as the manufacturer has additional processes in place for containment of non-conforming product. As such, the manufacturer determined the NC initiation operations did not pose a high process risk.</p>	<p>The manufacturer has performed an assessment of the system capability, supplier evaluation, and installation activities. In addition, the manufacturer supplements these activities with exploratory testing of the operations. High level objectives for testing are established to meet the intended use and no unanticipated failures occur.</p>	<p>The manufacturer documents:</p> <ul style="list-style-type: none"> <li>• the intended use</li> <li>• risk determination,</li> <li>• summary description of the features, functions, operations tested</li> <li>• the testing objectives and if they passed or failed</li> <li>• any issues found and their disposition</li> <li>• a concluding statement noting that the performance of the operation is acceptable</li> <li>• the date testing was performed, and who performed the testing.</li> </ul>

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<b>Features, Functions, or Operations</b>	<b>Intended Use of the Features, Functions or Operations</b>	<b>Risk-Based Analysis</b>	<b>Assurance Activities</b>	<b>Establishing the appropriate record</b>
<p><u>Electronic Signature Function:</u></p> <ul style="list-style-type: none"> <li>• The electronic signature execution record is stored as part of the audit trail.</li> <li>• The electronic signature employs two distinct identification components of a login and password.</li> <li>• When an electronic signature is executed, the following information is part of the execution record:               <ul style="list-style-type: none"> <li>○ The name of the person who signs the record</li> <li>○ The date (DD-MM-YYYY) and time (hh:mm) the signature was executed.</li> <li>○ The meaning associated with the signature (such as review, approval, responsibility, or authorship).</li> </ul> </li> </ul>	<p>The intended use of the electronic signature function is to capture and store an electronic signature where a signature is required and such that it meets requirements for electronic signatures.</p>	<p>If the electronic signature function were to fail to perform as intended, then production or quality system records may not reflect appropriate approval or be sufficiently auditable, or may fail to meet other regulatory requirements. However, such a failure would not foreseeably lead to compromised safety. As such, the manufacturer determined that this function does not pose high process risk.</p>	<p>The manufacturer has performed an assessment of the system capability, supplier evaluation, and installation activities. To provide assurance that the function complies with applicable requirements, the manufacturer performs ad-hoc testing of this function with users to demonstrate the function meets the intended use.</p>	<p>The manufacturer documents:</p> <ul style="list-style-type: none"> <li>• the intended use</li> <li>• risk determination</li> <li>• testing performed</li> <li>• any issues found and their disposition</li> <li>• a concluding statement noting that the performance of the function is acceptable</li> <li>• the date testing was performed and who performed the testing.</li> </ul>

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<b>Features, Functions, or Operations</b>	<b>Intended Use of the Features, Functions or Operations</b>	<b>Risk-Based Analysis</b>	<b>Assurance Activities</b>	<b>Establishing the appropriate record</b>
<p><u>Product Containment Function:</u></p> <ul style="list-style-type: none"> <li>When a nonconformance is initiated for product outside of the manufacturer’s control, then the system prompts the user to identify if a product correction or removal is needed.</li> </ul>	<p>This function is intended to trigger the necessary evaluation and decision-making on whether a product correction or removal is needed when the nonconformance occurred in product that has been distributed.</p>	<p>Failure of the function to perform as intended would result in a necessary correction or removal not being initiated, resulting in a quality problem that foreseeably compromises safety. The manufacturer therefore determined that this function poses high process risk.</p>	<p>The manufacturer has performed an assessment of the system capability, supplier evaluation, and installation activities. Since the manufacturer determined the function to pose high process risk, the manufacturer determined assurance activities commensurate with the medical device risk: established a detailed scripted test protocol that exercises the possible interactions and potential ways the function could fail. The testing also included appropriate repeatability testing in various scenarios to provide assurance that the function works reliably.</p>	<p>The manufacturer documents:</p> <ul style="list-style-type: none"> <li>the intended use</li> <li>risk determination</li> <li>detailed test protocol developed</li> <li>detailed report of the testing performed</li> <li>pass/fail results for each test case</li> <li>any issues found and their disposition</li> <li>a concluding statement noting that the performance of the operation is acceptable</li> <li>the date testing was performed and who performed the testing</li> <li>the signature and date of the appropriate signatory authority.</li> </ul>

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## Example 2: Learning Management System (LMS)

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A manufacturer is implementing a COTS LMS and is applying a risk-based approach for computer software assurance in its implementation. The software is intended to manage, record, track, and report on training. The following features, functions, or operations were considered by the manufacturer in developing a risk-based assurance strategy:

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**Table 3. Computer Software Assurance Example for an LMS**

Features, Functions, or Operations	Intended Use of the Features, Functions or Operations	Risk-Based Analysis	Assurance Activities	Establishing the appropriate record
<ul style="list-style-type: none"> <li>• The system provides user log-on features (e.g., username and password)</li> <li>• The system assigns trainings to users per the curriculum assigned by management</li> <li>• The system captures evidence of users’ training completion</li> <li>• The system notifies users of training curriculum assignments, completion of trainings, and outstanding trainings</li> <li>• The system notifies users’ management of outstanding trainings</li> <li>• The system generates reports on training curriculum assignments, completion of training, and outstanding trainings</li> </ul>	<p>All of the features, functions, and operations have the same intended use, that is, to manage, record, track and report on training. They are intended to automate processes to comply with 21 CFR 820.25 (Personnel), and to establish the necessary records.</p>	<p>Failure of these features, functions, or operations to perform as intended would impact the integrity of the quality system record but would not foreseeably compromise safety. As such, the manufacturer determined that the features, functions, and operations do not pose high process risk.</p>	<p>The manufacturer has performed an assessment of the system capability, supplier evaluation, and installation activities. In addition, the manufacturer supplements these activities with unscripted testing, applying error-guessing to attempt to circumvent process flow and “break” the system (e.g. try to delete the audit trail).</p>	<p>The manufacturer documents:</p> <ul style="list-style-type: none"> <li>• the intended use</li> <li>• risk determination</li> <li>• a summary description of the failure modes tested</li> <li>• any issues found and their disposition</li> <li>• a concluding statement noting that the performance of the operation is acceptable</li> <li>• the date testing was performed, and who performed the testing.</li> </ul>

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### Example 3: Business Intelligence Applications

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A medical device manufacturer has decided to implement a commercial business intelligence solution for data mining, trending, and reporting. The software is intended to better understand product and process performance over time, in order to provide identification of improvement opportunities. The following features, functions, or operations were considered by the manufacturer in developing a risk-based assurance strategy:

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**Table 4. Computer Software Assurance Example for a Business Intelligence Application**

Features, Functions, or Operations	Intended Use of the Features, Functions or Operations	Risk-Based Analysis	Assurance Activities	Establishing the appropriate record
<p><u>Connectivity Functions:</u></p> <ul style="list-style-type: none"> <li>The software allows for connecting to various databases in the organization and external data sources.</li> <li>The software maintains the integrity of the data from the original sources and is able to determine if there is an issue with the integrity of the data, corruption, or problems in data transfer.</li> </ul>	<p>These functions are intended to ensure a secure and robust capability for the system to connect to the appropriate data sources, ensure integrity of the data, prevent data corruption, modify, and store the data appropriately.</p>	<p>Failure of these functions to perform as intended would result in inaccurate or inconsistent trending or analysis. This would result in failure to identify potential quality trends, issues or opportunities for improvement, which in some cases, may result in a quality problem that foreseeably compromises safety. As such, the manufacturer determined that these functions posed high process risk, necessitating more-rigorous assurance activities, commensurate with the related medical device risk.</p>	<p>The manufacturer determined assurance activities commensurate with the medical device risk and has performed an assessment of the system capability, supplier evaluation, and installation activities. Additionally, the manufacturer establishes a detailed scripted test protocol that exercises the possible interactions and potential ways the functions could fail. The testing also includes appropriate repeatability testing in various scenarios to provide assurance that the functions work reliably.</p>	<p>The manufacturer documents:</p> <ul style="list-style-type: none"> <li>the intended use</li> <li>risk determination</li> <li>detailed test protocol</li> <li>a detailed report of the testing performed</li> <li>pass/fail results for each test case</li> <li>any issues found and their disposition</li> <li>a concluding statement noting that the performance of the operation is acceptable</li> <li>the date testing was performed, and who performed the testing</li> <li>the signature and date of the appropriate signatory authority.</li> </ul>

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<b>Features, Functions, or Operations</b>	<b>Intended Use of the Features, Functions or Operations</b>	<b>Risk-Based Analysis</b>	<b>Assurance Activities</b>	<b>Establishing the appropriate record</b>
<p><u>Usability Feature:</u></p> <ul style="list-style-type: none"> <li>The software provides the user a help menu for the application.</li> </ul>	<p>This feature is intended to facilitate the interaction of the user with the system and provide assistance on use of all the system features.</p>	<p>The failure of the feature to perform as intended is unlikely to result in a quality problem that would lead to compromised safety. Therefore, the manufacturer determined that the feature does not pose high process risk.</p>	<p>The feature does not necessitate any additional assurance effort beyond what the manufacturer has already performed in assessing the system capability, supplier evaluation, and installation activities.</p>	<p>The manufacturer documents:</p> <ul style="list-style-type: none"> <li>the intended use</li> <li>risk determination</li> <li>the date of assessment and who performed the assessment</li> <li>a concluding statement noting that the performance is acceptable given the intended use and risk.</li> </ul>
<p><u>Reporting Functions:</u></p> <ul style="list-style-type: none"> <li>The software is able to create and perform queries and join data from various sources to perform data mining.</li> <li>The software allows for various statistical analysis and data summarization.</li> <li>The software is able to create graphs from the data.</li> <li>The software provides the capability to generate reports of the analysis.</li> </ul>	<p>These functions are intended to allow the user to query the data sources, join data from various sources, perform analysis, and generate visuals and summaries. These functions are intended for collection and recording data for monitoring and review purposes that do not have a direct impact on production or process performance. In this example, the software is not intended to inform quality decisions.</p>	<p>Failure of these functions to perform as intended may result in a quality problem (e.g., incomplete or inadequate reports) but, in this example, would not foreseeably lead to compromised safety because these functions are intended for collection and recording data for monitoring and review purposes that do not have a direct impact on production or process performance. Therefore, the manufacturer determined that these functions do not pose high process risk.</p>	<p>The supplier of the reporting software has validated the ability of the software to create and perform queries, join data from various sources to perform data mining, perform statistical analysis and data summarization, create graphs and generate reports. Beyond this, the manufacturer has assessed the system capability and performed supplier evaluation and installation activities. As such, the manufacturer determined that the reporting functions of the software do not necessitate any additional assurance effort beyond these activities.</p>	<p>The manufacturer documents:</p> <ul style="list-style-type: none"> <li>the intended use</li> <li>risk determination</li> <li>the date of assessment and who performed the assessment</li> <li>a concluding statement noting that the performance is acceptable given the intended use and risk.</li> </ul>